Laser Cutter Drawer. It is always good to have clean drawers.

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1 There is a drawer under the bed of the laser cutter to catch debris.
2 It has slits in the rear that get clogged up.
3 YUK. The observed symptom: the cabinet filled up with smoke.
4 After cleaning with a wire brush
5 The vent hose had only this much debris.
6 The exhaust outside now has "tell-tails". Check these.